


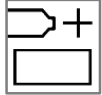





TDS 10-1-2





**Cardea® Fine Putty**

<b>Description</b>	Cardea® Fine Putty is designed as a spot repair and finishing putty. It is used to fill small dents and surface irregularities on surfaces. It can be used just before primer application.
<b>Related Products</b>	Cardea® Fine Putty Putty hardener
<b>Substrate</b>	Steel, polyester / epoxy surfaces, Cardea® Epoxy Primer  <b>Note:</b> Do not apply Cardea® Fine Putty on thermoplastic acrylics and wash primers.
<b>Surface Preparation</b>	 Degrease with Cardea® U-Clean 300 by clean cloth.  <p>Steel : Dry sanding - P80 sanding paper  Polyester/Epoxy: Dry sanding - P280 sanding paper  Old Paint : Dry sanding - P80 → P180 → P280 sanding paper</p>  Clean with Cardea® U-Clean 300 by clean cloth.
<b>Mixing</b>	 <p>Cardea® Fine Putty : 100  Putty hardener : 2</p> <b>Note:</b> Mix putty and hardener until uniform color is achieved.
<b>Pot Life</b>	5-6 min (at 20°C)
<b>Application</b>	 <p>Apply putty by using a spatula at an angle of 60° to the surface.  Fill dents by applying putty with several thin coats.  Dry film thickness shouldn't be more than 3 mm.</p>



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<b>Drying</b>	 <p>20°C / 30 min 40°C / 10 min</p>  <p>5-6 min The distance between surface and shortwave IR lamps should be 50 - 70 cm and must be used at low potential mode. The temperature should not exceed 70°C.</p>
<b>Next Coat</b>	 <p>Dry sanding - P80 → P180 → P280 sanding paper</p>  <p>Cardea® Primers &amp; Fillers. See TDS No: 20-1-1, 20-1-2, 20-2-1</p>
<b>Equipment Cleaning</b>	Use acrylic or cellulosic thinners
<b>Package</b>	<p>Cardea® Fine Putty :1 kg; 1,8 kg</p> <p>Putty hardener :20 g; 36 g</p>
<b>Color</b>	Yellow
<b>Safety</b>	Professional use only. See Material Safety Data Sheet.