


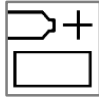

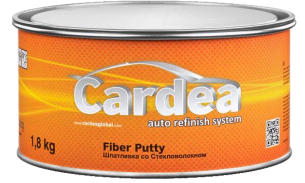


TDS 10-1-3





Cardea® Fiber Putty

Description	Cardea® Fiber Putty is a fiber reinforced high-build polyester body filler designed to fill deep dents and surface damages on the body parts.
Related Products	Cardea® Fiber Putty Putty hardener
Substrate	Steel, polyester / epoxy surfaces, Cardea® Epoxy Primer Note: Do not apply Cardea® Fiber Putty on thermoplastic acrylics and wash primers.
Surface Preparation	 Degrease with Cardea® U-Clean 300 by clean cloth.  <p>Steel : Dry sanding - P80 sanding paper Polyester/Epoxy: Dry sanding - P280 sanding paper Old Paint : Dry sanding - P80 → P180 → P280 sanding paper</p>  Clean with Cardea® U-Clean 300 by clean cloth.
Mixing	 <p>Cardea® Fiber Putty : 100 Putty hardener : 2</p> Note: Mix putty and hardener until uniform color is achieved.
Pot Life	5-6 min (at 20°C)
Application	 <p>Apply putty by using a spatula at an angle of 60° to the surface. Fill dents by applying putty with several thin coats. Dry film thickness shouldn't be more than 5 mm.</p>



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Drying	 <p>20°C / 40 min 40°C / 25 min</p>  <p>5-6 min The distance between surface and shortwave IR lamps should be 50 - 70 cm and must be used at low potential mode. The temperature should not exceed 70°C.</p>
Next Coat	 <p>Dry sanding - P80 → P180 sanding paper</p>  <p>Cardea® Putties. See TDS No: 10-1-1, 10-1-2</p>
Equipment Cleaning	Use acrylic or cellulosic thinners
Package	<p>Cardea® Fiber Putty :1,8 kg Putty hardener :36 g</p>
Color	Beige
Safety	Professional use only. See Material Safety Data Sheet.